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# IKA®

RC 2 basic\_112016

## IKA® RC 2 basic

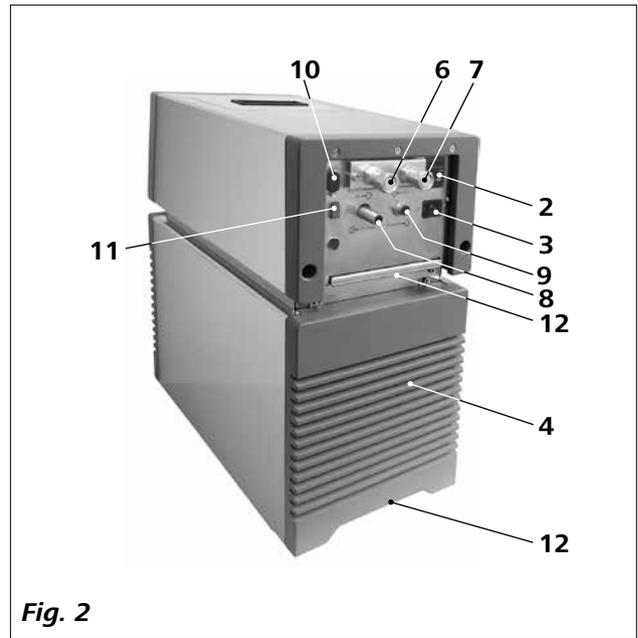
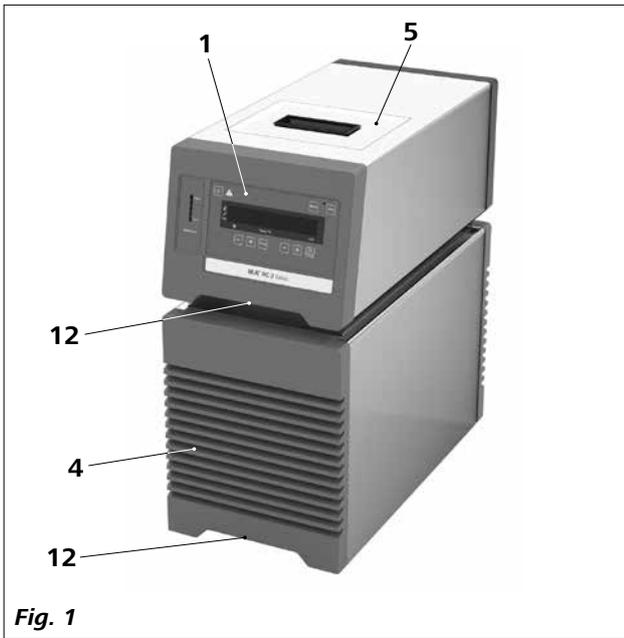


Operating instructions

EN



IKA®-Werke, Germany  
Reg. No. 004343



**Item    Designation**

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- 1**      Operator panel and display
- 2**      Mains switch
- 3**      Power socket
- 4**      Venting grid
- 5**      Filling lid
- 6**      Pump connection **IN**
- 7**      Pump connection **OUT**
- 8**      **Overflow**
- 9**      **Backflow**
- 10**     RS 232 port
- 11**     USB port
- 12**     Handle

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## Declaration of Conformity

We declare under our sole responsibility that this product corresponds to the regulations 2006/95/EC, 2004/108/EC, 1999/5/EC and 2011/65/EU and conforms with the standards or other normative documents: EN 61010-1, EN 61010-2-010, EN 61010-2-051, EN 61326-1 and DIN 12876-1.

## Explication of warning symbols



indicates an imminently hazardous situation, which, if not avoided, will result in death, serious injury.



indicates a potentially hazardous situation, which, if not avoided, can result in death, serious injury.



indicates a potentially hazardous situation, which, if not avoided, can result in injury.



indicates practices which, if not avoided, can result in equipment damage.

## Safety instructions

### **General information:**

- **Read the operating instructions completely before starting up and follow the safety instructions.**
- Keep the operating instructions in a place where it can be accessed by everyone.
- Ensure that only trained staff work with the device.
- Follow the safety instructions, guidelines, occupational health, safety and accident prevention regulations.
- Set up the device in a spacious area on an even, stable, clean, non-slip, dry and fireproof surface.
- Do not operate the device in explosive atmospheres, with hazardous substances.
- Protect the device and accessories from bumping and impacting.
- Check the device and accessories for damage before each use. Do not use damaged components.
- Safe operation is only guaranteed with the accessories described in the "**Accessories**" section.
- The device must only be operated with the original mains cord.
- The socket for the mains cord must be easily accessible.
- Socket must be earthed (protective ground contact).
- The voltage stated on the type plate must correspond to the mains voltage.
- The device can only be disconnected from the mains supply by pulling out the mains plug or the connector plug.
- Disconnect the mains plug before attaching or changing any accessories.
- Disconnect the mains plug before cleaning, maintenance and transportation of the unit.

- The device must only be opened by trained specialists, even during repair. The device must be unplugged from the power supply before opening. Live parts inside the device may still be live for some time after unplugging from the power supply.



Coverings or parts that can be removed from the device must be put back on the device again to ensure safe operation, for example to keep foreign objects and liquids, etc. from getting into the device.

- The device may only be used as prescribed and as described in these operating instructions. This includes operation by instructed specialist personnel.
- When using critical or hazardous materials in your processes, **IKA**® recommends to use additional appropriate measures to ensure safety in the experiment. For example, users can implement comprehensive monitoring equipment.
- Process pathogenic material only in closed vessels under a suitable fume hood. Please contact **IKA**® application support if you have any question.



If the **OFF** switch is not within reach when device is operating, an **EMERGENCY STOP** switch that can be easily accessed must be installed in the work area.

- A laboratory circulator refrigerates and circulates fluid according to specified parameters. This involves hazards due to low temperatures and general hazards due to the device of electrical energy. The user safety can not be ensured simply with design requirements on the part of the device. Further hazard sources may arise due to the type of tempering fluid, e.g. by exceeding or undercutting certain temperature thresholds or by the breakage of the container and reaction with the refrigeration carrier fluid. It is not possible to consider all eventualities. They remain largely subject to the judgment and responsibility of the operator. For this reason, it may become necessary for user to take other precautionary safety measures.
- Insufficient ventilation may result in the formation of explosive mixtures. Only use the device in well ventilated areas.
- Use suitable hoses for connection.
- Secure hoses and tubes against slippage and avoid kinks.
- Check hoses, tubes and bath at regular intervals for possible material fatigue (cracks/leaks).
- When device is used for external circulation, extra precaution must be taken for cold fluid leakage due to damaged hose.

 **DANGER**

Do not start up the device if:

- It is damaged or leaking
- Cable (not only supply cable) is damaged.

- After a power failure during operation, the device may start automatically (depending on operating mode).
- Transport the device with care.
- Do not transport or empty the bath while it is still cold. Check the temperature of the bath fluid before draining.
- Always empty the bath before moving the unit.

 **NOTICE**

Always empty the bath if the unit is unused for long time.

**Fluids:**

 **CAUTION**

Only use the fluids, which fulfill the requirements for safety, health and device compatibility. Be aware of the chemical hazards that may be associated with the bath fluid used. Observe all safety warning for the fluids.

- Depending on the bath fluid used and the type of operation or toxic can arise. Ensure suitable extraction.
- Do not use any fluid which may cause dangerous reactions during processing.
- Only use recommended bath fluid. Only use non-acid and non corroding fluid.

 **NOTICE**

Never operate the device without sufficient fluid! Check the fluid level detection at a regular basis (see the section "**Filling and draining**").

- Continuous monitoring of the filling level of the bath fluid is required.
- To ensure a sufficient fluid circulation, the viscosity of the bath fluid must not exceed of 50mm<sup>2</sup>/s at the lowest operating temperature.
- Untreated tap water is not recommended. It is recommended to use distilled water or high purity water (ion exchangers) and add 0.1 g soda (sodium carbonate Na<sub>2</sub>CO<sub>3</sub>) /liter, to reduce corrosive properties.

 **NOTICE**

Don't use following fluids:

- Untreated tap water
- Acids or bases
- Solutions with halides: chlorides, fluorides, bromides, iodides or sulfur
- Bleach (Sodium Hypochlorite)
- Solution with chromates or chromium salts
- Glycerine
- Ferrous water.

## Correct use

• **Use:**

Use **RC (Refrigerated Circulators)** for cooling and circulating fluids.

Intended Use: Tabletop device

• **Range of use (indoor use only):**

- Laboratories      -Schools
- Pharmacies        - Universities

This instrument is suitable for use in all areas except:

- Residential areas
- Areas that are connected directly to a low-voltage supply network that also supplies residential areas.

The safety of the user cannot be guaranteed:

- If the device is operated with accessories that are not supplied or recommended by **IKA**<sup>®</sup>.
- If the device is operated improperly or in contrary to the **IKA**<sup>®</sup> specifications.
- If the device or the printed circuit board are modified by third parties.

## Unpacking

### • Unpacking:

- Please unpack the device carefully
- In the case of any damage a detailed report must be sent immediately (post, rail or forwarder).

### • Delivery scope:

- **RC 2 basic** Refrigerated Circulators
- Mains cables
- Hose olive NW 8 (2 pieces)
- Hose olive NW 12 (2 pieces)
- User guide
- Warranty card.

## Preparations

### • Setting up:

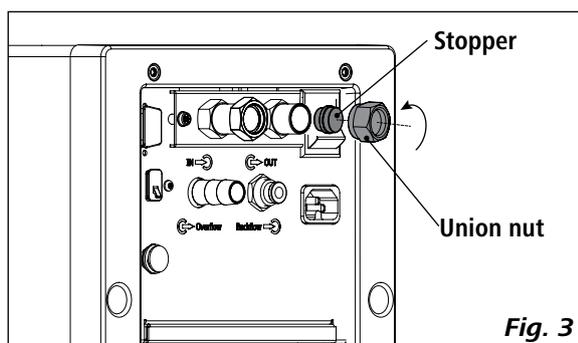
- Place the unit on an even, stable, clean, nonslip, dry and fireproof surface.
- Keep at least 20 cm of open space on the front and rear side.
- The place for installation should be large enough and provide sufficient air ventilation to ensure the room does not warm up excessively because of the heat from device radiates to the environment.
- Do not set up the device in the immediate vicinity of heat sources and do not expose to sun light.
- Cooling machine, pump motor and electronics produce intrinsic heat that is dissipated via the venting grids! Never cover these venting grids!

### ⚠ NOTICE

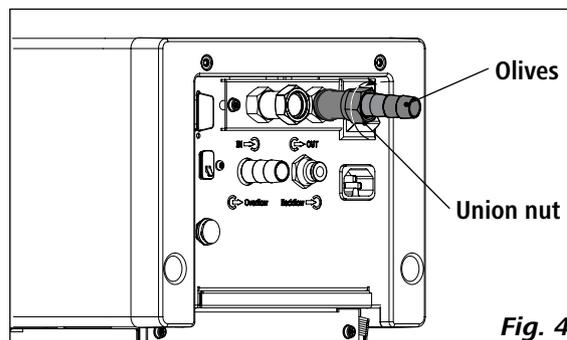
After setting up the device, wait at least one hour before starting the operation.

### • Connecting the tubings:

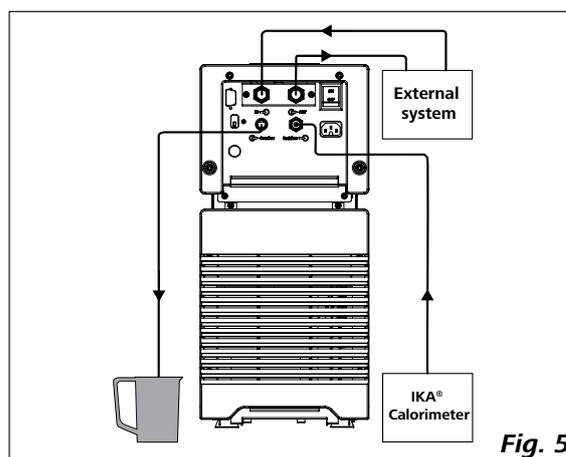
- Unscrew the union nuts and stoppers using a wrench from the pump connection **IN** (6, see Fig. 1) and **OUT** (7, see Fig. 1).



- Connect the hoses for circulating the external system to the pump connectors **M 16 x 1** for **IN** and **OUT** directly or with the olives.
- Screw the hose olive to the pump connection **IN** and **OUT** with union nuts. Slide the hoses (NW 12) onto the olives. The hoses must be secured with suitable clamps.



- Via a hose to the "**Overflow**" connection, overflowing fluid can be directed into a suitable vessel. The vessel should be positioned lower than the "**Overflow**" connection.
- Connect the "**Backflow**" connector to **IKA**® calorimeter with a suitable hose.



**Note:** When the external system is not necessary, please seal the pump connection **IN** and **OUT** with the existing union nuts and stoppers.

• **Filling and draining:**

- Before filling the fluid into the bath, open the venting grid as indicated in following figure.

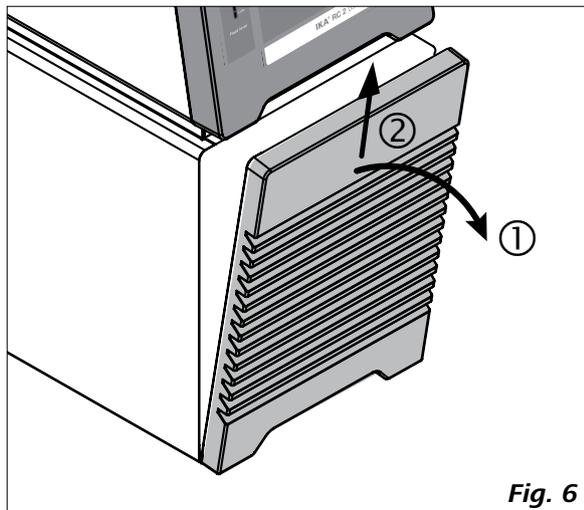


Fig. 6

- Check and make sure that the drain valve is closed (the stop position in clockwise direction, see Fig. 7).

**Note:** Please note information in section “**Commissioning**”.

- Connect the mains plug and turn on the device with mains switch (2, see Fig. 1).
- The low level warning message appear on the display. Meanwhile, the bottom LED segment of the lights up in red color to indicate the low fluid level (see Fig. 8).
- Open the filling lid (5, see Fig. 1) and fill fluid to the bath.

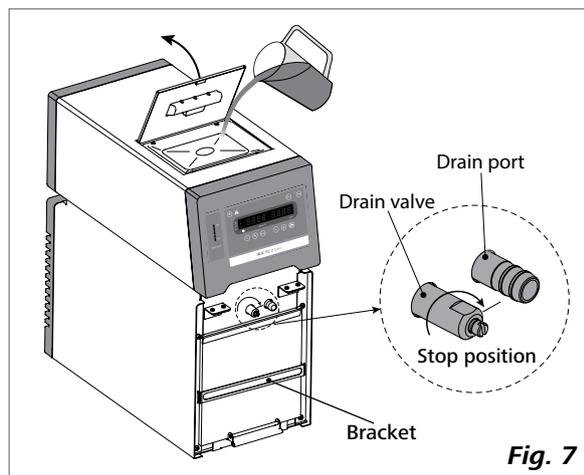


Fig. 7

**NOTICE**

**Note:** Pay attention to the fluid level information on the display and fluid level indicator (see Fig. 8).

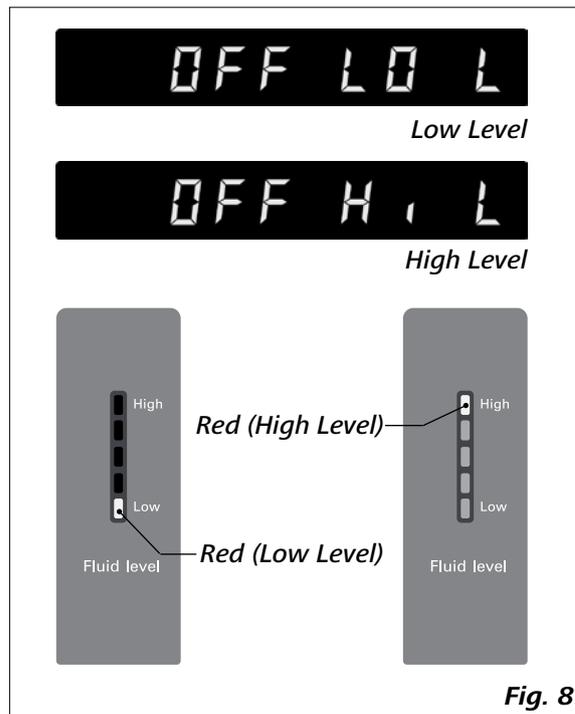


Fig. 8

- To drain the fluid from the bath, connect a hose to the drain port and turn the drain valve in counter clockwise direction with a straight screwdriver.

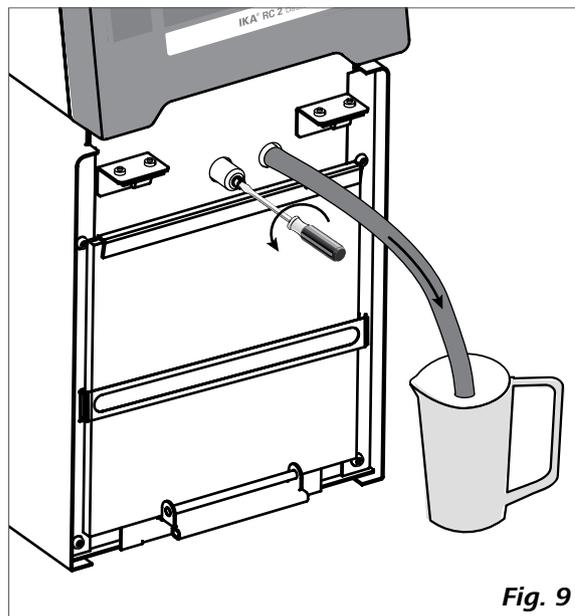


Fig. 9

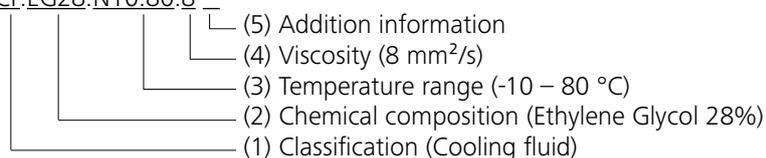
• **Fluids (Standard information for IKA® fluid):**

No.	IKA® Designation	Operating temperature range for open bath application (°C)	Operating temperature range for closed bath applications (°C)	Safety temperature (°C)	Flash point (°C)
0	CF.EG28.N10.80.8	-10 ... 80	-10 ... 80	90	115
1	CF.EG39.N20.80.16	-20 ... 80	-20 ... 80	90	115
2	CF.EG44.N25.80.19	-25 ... 80	-25 ... 80	90	115
3	CF.EG48.N30.80.22	-30 ... 80	-30 ... 80	90	115
4	UF.Si.N30.150.10LV	-30 ... 130	-30 ... 150	145 ❶	>170
5	HF.Si.20.200.50	20 ... 200	20 ... 200	255	>280
6	HF.Si.20.250.50A	20 ... 200	20 ... 250	255	>280
7	Water ❷	5 ... 95	5 ... 95	-	-
8	Customized ❸				

The listed fluid temperature range may deviate from the device operating temperature ranges and settings.

Nomenclature for IKA® fluids:

CF.EG28.N10.80.8 --



(1) Classification:

HF: Heating Fluid  
 CF: Cooling Fluid  
 UF: Universal Fluid

(2) Chemical composition:

Si: Silicone oil  
 EG: Ethylene Glycol

(3) Temperature range: (Minimum temperature. Maximum temperature)

N: Negative Temperature

(4) Viscosity:

Viscosity at 25 °C for Heating Fluid (HF)  
 Viscosity at -20 °C for Cooling Fluid (CF)  
 Viscosity at 25 °C for Universal Fluid (UF)

Dynamic viscosity [mPa•s] is a product of kinematic viscosity [mm<sup>2</sup>/s] and density [kg/m<sup>3</sup>] of the fluid divided by 1000.

(5) Additional information:

A: Oil Additives  
 LV: Low Viscosity

❶ **Note:** for open bath application!

❷ **Note:** Tap water may be unsuitable for operation because the calcium carbonate content may cause calcification. High purity water (from ion exchangers) and distilled or bi-distilled water are unsuitable for operation due to corrosive properties of these media. High purity water and distillates are suitable as a medium after adding 0.1 g soda (Na<sub>2</sub>CO<sub>3</sub>, sodium carbonate) per liter of water.

❸ **Note:** The temperature limit values are adjustable in accordance with the fluid used.

• **Moving the device:**

Empty all fluid in the bath before moving device from one place to other place.

The device can be lifted up and moved by using the top handles or the bottom handles (12, see Fig. 1).

It can also be moved on flat surface by lifting and pushing the front of the device. It is easy to move the device with the help of the wheels.

The angle of inclination should never be more than 10 ° at any direction when move the device!

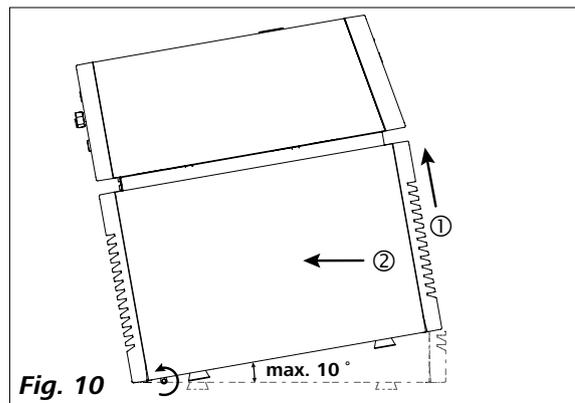


Fig. 10

**NOTICE**

The device must not be moved during operation. After moving the device, you must wait at least one hour before restarting the unit.

**Operator panel and display**

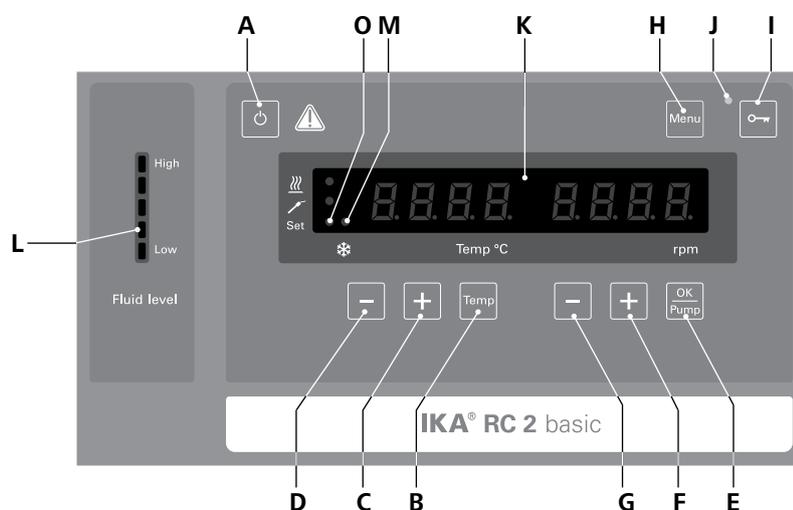


Fig. 11

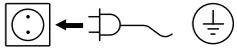
Item	Designation	Function
A	<b>ON/OFF button:</b>	Switch on/off the circulator.
B	<b>"Temp" button:</b>	Start/stop the refrigerating function.
C	<b>"Temp (+)" button:</b>	Increase the temperature setting.
D	<b>"Temp (-)" button:</b>	Decrease the temperature setting.
E	<b>"OK / Pump" button:</b>	Start/stop the pump function.
F	<b>"Pump (+)" button:</b>	Increase the pump speed setting.
G	<b>"Pump (-)" button:</b>	Decrease the pump speed setting.
H	<b>"Menu" button:</b>	Press it once: menu option is display. Press it once again: back to working screen.
I	<b>Key button:</b>	Lock/unlock keys.
J	<b>LED, Key button:</b>	Indicate the keys are deactivated.
K	<b>LED display:</b>	Display the settings and actual values.
L	<b>Fluid level indicator:</b>	Indicate the fluid level (when the fluid level is too low or too high, the bottom or the top LED segment change into red color).
M	<b>LED, cooling:</b>	The light LED indicate the refrigerating function is activated.
O	<b>LED, set:</b>	The LED lights up at the same time as the set value is displayed.

## Commissioning

### ⚠ NOTICE

Before commissioning, make sure that the device has not been moved for one hour.

Check whether the voltage specified on the type plate matches the mains voltage available.



The power socket used must be earthed (protective earthing).

If above conditions are met, the instrument is ready for operation after plugging in the mains plug.

If these conditions are not met, safe operation is not guaranteed and the device could be damaged.

Observe the ambient conditions (temperature, humidity, etc.) listed under "**Technical Data**".

After switching on the mains switch (2) at the back of the device or pressing the ON/OFF key (A), all LED segments light up during the self test.

①



Display field

②



Software version (ver)

③



Operating mode (mode)

④



Working setting

After that, following two screens appear alternately.

⑤



⑥



Then the device enters standby status and is ready for operation.

Change the temperature setting with "**Temp (+)**" button (C) or "**Temp (-)**" button (D).

Change the pump speed setting with "**Pump (+)**" button (F) or "**Pump (-)**" button (G).

In standby status, activate the refrigerating function by pressing the "**Temp**" button (B). The pump and fan starts to run at once. The refrigerating function may delay to start about 2 minutes. The device counts down (e.g. from 120 seconds) and the right of the display appears the count down time value in seconds.

In working status, press the "**OK/Pump**" button (E) to stop the pump function. The refrigerating function and pump stops.

**Note:** In running status, the pump speed adjusts automatically according to the load. When the actual speed doesn't reach the setting speed, the actual speed and setting speed will appear on the screen alternately.

In standby status, press the "**OK/Pump**" button (E) to start the pump function. The refrigerating function will not be activated.

In working status, press the "**Temp**" button (B) to stop the refrigerating function, the pump keep running.

The control elements of the device allow to be locked by pressing the key button (I), so no accidental changes during operation are possible (LED (J) lights up).

By pressing the key button (I) again, the control elements are released (LED (J) no longer lights up).

# Menu settings

• **Menu structure:**

		Default settings
Menu	MODE	A ----- Activated
		B ----- -
		C ----- -
	Maximum temperature (HI T) -----	40 °C
	Minimum temperature (LO T) -----	-20 °C
	Maximum speed (HI R) -----	3200 rpm
	Minimum speed (LO R) -----	1000 rpm
	Fluid type (FLUI) -----	8
	The type of temperature PID control arithmetic (AUTO)	AUTO 1 ----- Activated
		AUTO 0 -----
		Proportional coefficient of PID (Kp 1) -- 3.0
		Integrate time of PID (Ti 1) ----- 20.0
		Differential time of PID (Td 1) ----- 2.0
	Alarm and key tone (BEEP)	BEEP 0 ----- -
		BEEP 1 ----- Activated
Calibration (CALI)	CALI 0 ----- Activated	
	CALI 2 ----- -	
	CALI 3 ----- -	

• **Basic guide to setting the menu options:**

- ☞ Enter the menu by pressing "Menu" key (H).
- ☞ Press the "Temp (+)" button (C) or "Temp (-)" button (D) to change the menu options.
- ☞ Press the "Pump (+)" button (F) or "Pump (-)" button (G) to change the menu value settings.
- ☞ Confirm the menu settings by pressing the "OK/Pump" button (E).

• **Operating mode (MODE):**



**Mode A:** After power on/power failure no automatic restart of functions.

**Mode B:** After power on/power failure automatic restart of functions, depending on previous settings.

**Mode C:** Set values (set in A or B) cannot be changed. After power on/power failure automatic restart of functions, depending on previous settings.

• **Maximum temperature (HI T):**



The maximum adjustable value: 40 °C.

• **Minimum temperature (LO T):**



The minimum adjustable value: -20 °C.

• **Maximum speed (HI R):**



The maximum adjustable value: 3200 rpm.

• **Minimum speed (LO R):**



The minimum adjustable value: 1000 rpm.

• **Fluid type (FLUI):**



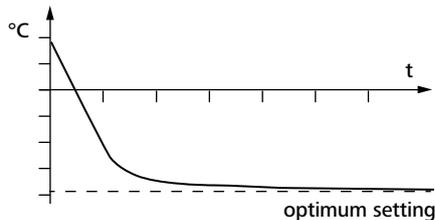
The chosen fluid (No.) of the temperature setting is limited. See Section "Fluids (Standard information for IKA® fluid)".

• **Temperature control type (AUTO):**



**AUTO 1:** **AUTO 1** is the default setting. The default PID settings are used automatically.

Cooling down curve in **AUTO 1** control (**AUTO 1**):

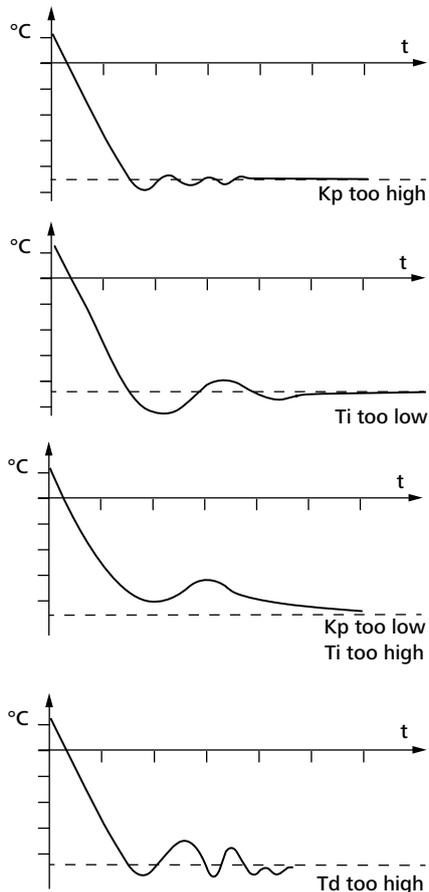


**Fig. 12**

**AUTO 0:** For special requirements, **AUTO 0** can be used with manual adjustment of the control parameters.

If the PID control (**AUTO 0**) option is selected, the following items including **Kp 1**, **Ti 1** and **Td 1** could be set. Otherwise they are not displayed in the menu list.

**Note:** Inappropriate settings may produce the following cooling down curves:



**Fig. 13**

Proportional coefficient of PID (**Kp 1**)



The proportional coefficient **Kp** is the controller amplification and determines how strongly the control deviation (the difference between the target temperature and actual temperature) directly affects the control variable (cooling down time). **Kp** values that are too large can lead to the controller overshooting.

Integral time of PID (**Ti 1**)



The integral time **Ti (s)** is the correction time and determines how strongly the duration of the control deviation affects the control variable. **Ti** compensates an existing control deviation. A high **Ti** means a smaller and slower effect on the control variable. **Ti** values that are too small can lead to instability of the controller.

Differential time of PID (**Td 1**)



The differential time **Td (s)** is the derivative time and determines how strongly the rate of change of the control deviation affects the control variable. **Td** compensates for rapid control deviations. A high **Td** means a smaller and slower effect on the control variable. **Td** values that are too small can lead to instability of the controller.

• **Alarm and key tone (BEEP):**



**BEEP 0:** no alarm and key tone

**BEEP 1:** alarm and key tone is activated

• **Calibration and adjustment (CALI):**



**CALI 0:** Reset calibration

**CALI 2:** 2-point calibration

**CALI 3:** 3-point calibration

### Example: 2-point calibration:

Dip the temperature sensor of the reference measuring instrument into the bath fluid.

Select 2-point calibration in the menu. Press the "OK/Pump" button (E) to start the 2-point calibration.



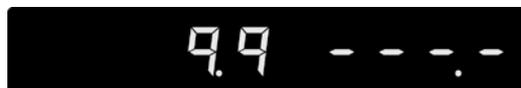
Set the first point temperature (step 1, e.g. 10 °C) with "Pump (+)" button (F) or "Pump (-)" button (G). Confirm the setting by pressing "OK/Pump" button (E).



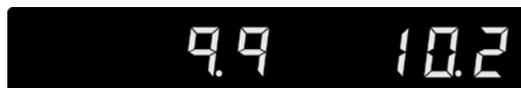
Left area of the display appears the set value (10 °C) and the right area of the display appears the actual temperature value measured. The "Set" LED (O) flashes briefly.



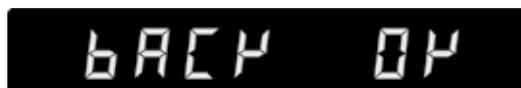
The unit now starts and controls to the set value. When the temperature has reached the set value and has become constant, the "Set" LED (O) no longer flashes and the following display appears. The temperature measured by the unit appears on the left hand side.



Input the calibration value from the reference measuring instrument (e.g. 10.2 °C) with "Pump (+)" button (F) or "Pump (-)" button (G).



Confirm the value by pressing the "OK/Pump" button (E). Back to previous screen for input a new value by pressing "Temp" button (B).



Back

OK

The first point calibration is finished now. Calibration of the other points is performed in the same way.

## Interface and output

The device can be operated in "Remote" mode via the RS 232 interface (10, see Fig. 1) or the USB interface (11, see Fig. 1) connected to a PC and with the laboratory software Labworldsoft®.

**Note:** Please comply with the system requirements together with the operating instructions and help section included with the software.

### USB interface:

The Universal Serial Bus (USB) is a serial bus for connecting the device to the PC. Equipped with USB devices can be connected to a PC during operation (hot plugging). Connected devices and their properties are automatically recognized. The USB interface can also be used to update firmware.

### USB device drivers:

First, download the latest driver for IKA® devices with USB interface from:

<http://www.ika.com/ika/lws/download/usb-driver.zip>

Install the driver by running the setup file. Then connect the IKA® device through the USB data cable to the PC.

The data communication is via a virtual COM port. Configuration, command syntax and commands of the virtual COM ports are as described in RS 232 interface.

### RS 232 interface:

Configuration:

- The functions of the interface connections between the stirrer machine and the automation system are chosen from the signals specified in EIA standard RS 232 in accordance with DIN 66 020 Part 1.
- For the electrical characteristics of the interface and the allocation of signal status, standard RS 232 applies in accordance with DIN 66 259 Part 1.
- Transmission procedure: asynchronous character transmission in start-stop mode.
- Type of transmission: full duplex.
- Character format: character representation in accordance with data format in DIN 66 022 for start-stop mode. 1 start bit; 7 character bits; 1 parity bit (even); 1 stop bit.
- Transmission speed: 9600 bit/s.
- Data flow control: none
- Access procedure: data transfer from the stirrer machine to the computer takes place only at the computer's request.

### Command syntax and format:

The following applies to the command set:

- Commands are generally sent from the computer (Master) to the device (Slave).
- The device sends only at the computer's request. Even fault indications cannot be sent spontaneously from the device to the computer (automation system).
- Commands are transmitted in capital letters.
- Commands and parameters including successive parameters are separated by at least one space (Code: hex 0x20).

- Each individual command (incl. parameters and data) and each response are terminated with CR LF (Code: hex 0x0d hex 0x0A) and have a maximum length of 80 characters.
- The decimal separator in a number is a dot (Code: hex 0x2E).

The above details correspond as far as possible to the recommendations of the NAMUR working party (NAMUR recommendations for the design of electrical plug connections for analogue and digital signal transmission on individual items of laboratory control equipment, rev. 1.1).

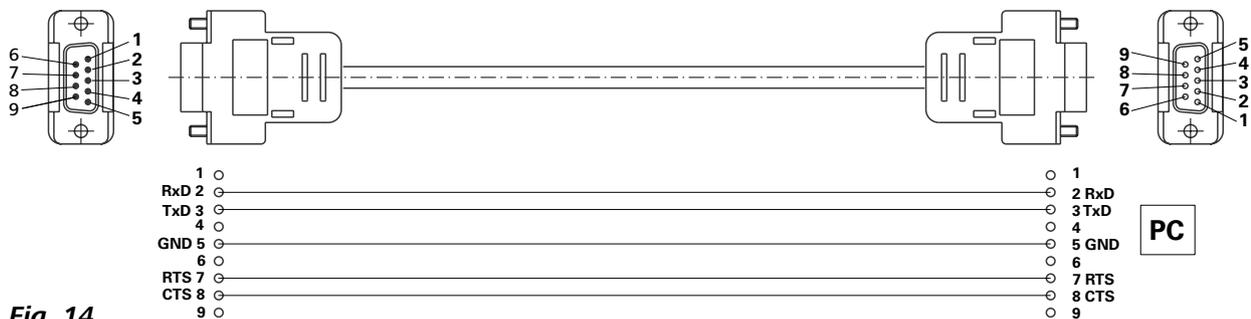
The NAMUR commands and the additional specific **IKA®** commands serve only as low level commands for communication between the device and the PC. With a suitable terminal or communications programme these commands can be transmitted directly to the circulator equipment. The **IKA®** software package, Labworldsoft®, provides a convenient tool for controlling circulating equipment and collecting data under MS Windows, and includes graphical entry features, for pump motor speed ramps for example.

**Commands:**

NAMUR Commands	Function
IN_PV_2	Read the internal actual temperature
IN_PV_4	Read the pump actual speed
IN_SP_1	Read the internal setting temperature
IN_SP_4	Read the pump setting speed
IN_TMODE	Read temperature control: 0: internal regulation
OUT_SP_1 xxx	Set the internal setting temperature XXX
OUT_SP_12@n	Set the WD safety temperature with echo of the set (defined) value.
OUT_SP_4 xxx	Set the pump speed XXX
OUT_SP_42@n	Set the WD-safety speed with echo of the set (defined) value.
OUT_WD1@n	Start the watchdog mode 1 and set the time for the watchdog to n (20...1500) seconds. Echo of the Watchdog time. During a WD1-event, the heating and pump functions are switched off and message PC 1 is displayed This command needs to be send within the watchdog time.
OUT_WD2@n	Start the watchdog mode 2 and set the watchdog time to n (20...1500) seconds. Echo of the watchdog time. During a WD2-event, the set temperature is changed to the WD safety temperature and the pump set speed is set to the WD safety speed. The PC 2 warning is displayed. This command needs to be send within the watchdog time.
RESET	Reset the PC control and stop the device functions.
START_1	Start the tempering function
START_4	Start the pump function
STOP_1	Stop the tempering function
STOP_4	Stop the pump function

**PC 1.1 Cable:**

This cable is required to connect RS 232 port (10) to a PC.



**Fig. 14**

### USB cable A - Micro B 2.0:

This cable is required to connect USB port (11) to a PC.

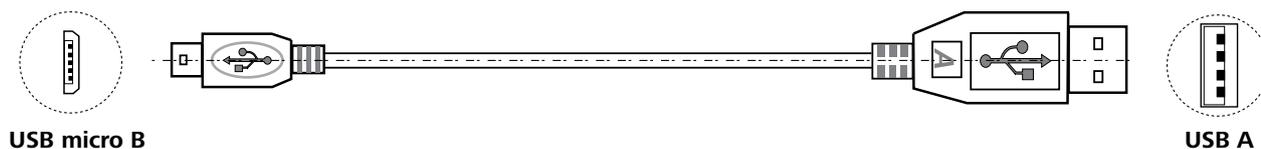


Fig. 15

## Maintenance and cleaning

To avoid contamination, it is essential to check and change the bath fluid from regularly.

If water is used for bath fluid, we recommend to add Water bath protective media. The protective media stops the growth of algae, bacteria and other microorganisms with its bactericidal effectiveness. It protects the bath fluid and provides a long period of use for the fluid.

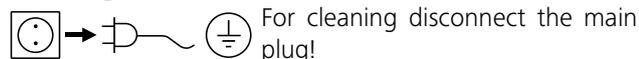
To keep the full cooling performance, the dust filter of the cooler must be checked regularly and cleaned if necessary.

- Switch off the device and disconnect mains cable.
- Open the front venting grid.
- Remove the bracket (see Fig. 7).
- Clean condenser dust filter with a vacuum cleaner or wash the filter in the water and dry it before assembly.



Don't touch the condenser surface with hard parts.

### Cleaning:



Use only cleaning agents which have been approved by IKA® to clean the device.

Dirt	Cleaning agent
Dye	Isopropyl alcohol
Construction material	Water containing tenside/isopropyl alcohol
Cosmetics	Water containing tenside/isopropyl alcohol
Foodstuff	Water containing tenside
Fuel	Water containing tenside

For materials which are not listed, please request information from IKA® application support.

Wear protective gloves while cleaning the instruments.

Electrical instruments may not be placed in the cleansing agent for the purpose of cleaning.

Do not allow moisture to get into the instrument when cleaning.

Before using another than the recommended method for cleaning or decontamination, the user must ascertain with IKA® that this method does not damage the instrument.

### Spare parts order:

When ordering spare parts, please give:

- machine type
- serial number, see type plate
- item and designation of the spare part  
see [www.ika.com](http://www.ika.com), spare parts diagram and spare parts list
- Software version.

### Repair:

**Please send in instrument for repair only after it has been cleaned and is free from any materials which may constitute a health hazard.**

For repair, please request the "Decontamination Certificate" from IKA®, or download printout of it from the IKA® website [www.ika.com](http://www.ika.com).

If you require servicing, return the instrument in its original packaging. Storage packaging is not sufficient. Please also use suitable transport packaging.

## Error codes

Any malfunctions during operation will be identified by an error message on the display.

Proceed as follows in such cases:

- ☞ Switch off device using the main switch at the back of the device
- ☞ Carry out corrective measures
- ☞ Restart device

Error code	Effect	Cause	Solution
<b>Err 02</b>	Pump off Refrigerating off	Motor over current (rate current)	- Reduce pump motor speed - Use fluid with lower viscosity - Check if the pump impeller is blocked
<b>Err 04</b>	Pump off Refrigerating off	Motor hall signal missing	- Reduce pump motor speed - Use fluid with lower viscosity - Check if the pump impeller is blocked
<b>Err 06</b>	Pump off Refrigerating off	Too low liquid level	- Check the fluid level and buoyage
<b>Err 15</b>	Pump off Refrigerating off	Compressor power supply disconnected	- Restart the device
<b>Err 16</b>	Pump off Refrigerating off	Suction temperature error	- Restart the device
<b>Err 17</b>	Pump off Refrigerating off	Discharge temperature error	- Restart the device
<b>Err 19</b>	Pump off Refrigerating off	Fluid temperature too high	- Switch the device off and let the fluid cool down
<b>Err 20</b>	Pump off Refrigerating off	Condenser fan error	- Restart the device

If the actions described fails to resolve the fault or another error code is displayed then take one of the following steps:

- Contact the service department
- Send the device for repair, including a short description of the fault.

## Accessories

### Tubing and hoses:

<b>LT 5.20</b>	Metal hose (isolated M16 x 1)
<b>LT 5.21</b>	PTFE hose (isolated M16 x 1)
<b>H.PVC.8</b>	PVC tube (nominal width 8)
<b>H.PVC.12</b>	PVC tube (nominal width 12)
<b>H.SI.8</b>	Silicone tube (nominal width 8)
<b>H.SI.12</b>	Silicone tube (nominal width 12)
<b>H.FKM.8</b>	FKM tube (nominal width 8)
<b>H.FKM.12</b>	FKM tube (nominal width 12)
<b>H.PUR.8</b>	PUR tube (nominal width 8)
<b>H.PUR.12</b>	PUR tube (nominal width 12)

### Tubing insulations:

<b>ISO. 8</b>	Insulation (8 mm)
<b>ISO.12</b>	Insulation (12 mm)

### Additional accessories:

<b>PC 1.1</b>	Cable (RS 232)
<b>USB cabel A - Micro B 2.0</b>	
<b>Labworldsoft®</b>	

See more accessories on [www.ika.com](http://www.ika.com).

## Technical data

Operating voltage	<b>VAC</b>	230 ± 10 % / 100–115 ± 10 %
Frequency	<b>Hz</b>	50 / 60
Max. input power	<b>W</b>	300
Working temperature range	<b>°C</b>	- 20 ... RT
Operating temperature range (with external heating)	<b>°C</b>	- 20 ... + 80
Temperature stability – internal temperature control (according to DIN 12876)	<b>K</b>	± 0.1
Temperature control		PID
Temperature measurement, absolute accuracy	<b>K</b>	± 0.5
Temperature setting		Key on the front of the device
Temperature setting resolution	<b>K</b>	0.1
Temperature display		LED
Temperature display resolution	<b>K</b>	0.1
Classification according to DIN 12876-1		Class I (NFL) suitable for non-flammable fluids
Cooling capacity according to DIN 12876:	<b>W</b>	400 370 320 240 130
		+ 20 °C + 10 °C 0 °C - 10 °C - 20 °C
Refrigerant		R134a <b>⓪</b>
Refrigerant quantity	<b>g</b>	230
Max. refrigerating system pressure	<b>bar</b>	20
Pump speed (adjustable)	<b>rpm</b>	1000 ... 3200
Max. pump pressure/suction	<b>bar</b>	0.3 / 0.2
Max. flow rate (at 0 bar)	<b>l/min</b>	18
Bath volume	<b>l</b>	1.4–4.0
Fluid maximum viscosity	<b>mm<sup>2</sup>/s</b>	50
Low fluid level protection		Yes
Interface		USB, RS 232
Permitted on-time	<b>%</b>	100
IP code according to EN 60 529		IP 21
Protection class		I
Excess voltage category		II
Contamination level		2
Permitted ambient temperature	<b>°C</b>	+ 5 ... + 32
Permitted ambient humidity	<b>%</b>	80
Dimension (W x D x H)	<b>mm</b>	220 x 525 x 475
Weight	<b>kg</b>	28
Operation at a terrestrial altitude	<b>m</b>	max. 2000

**⓪ Note:** Refrigerant must be disposed of in accordance with local and national regulations.

*Subject to technical changes!*

## Warranty

In accordance with **IKA®** warranty conditions, the warranty period is 24 months. For claims under the warranty please contact your local dealer. You may also send the machine direct to our factory, enclosing the delivery invoice and giving reasons for the claim. You will be liable for freight costs.

The warranty does not cover worn out parts, nor does it apply to faults resulting from improper use, insufficient care or maintenance not carried out in accordance with the instructions in this operating manual.

## Pump performance curve

### Pump performance curve measured with water:

(Measurements done according DIN 12876-2 with water at 20 °C; pump in a closed-loop circuit).

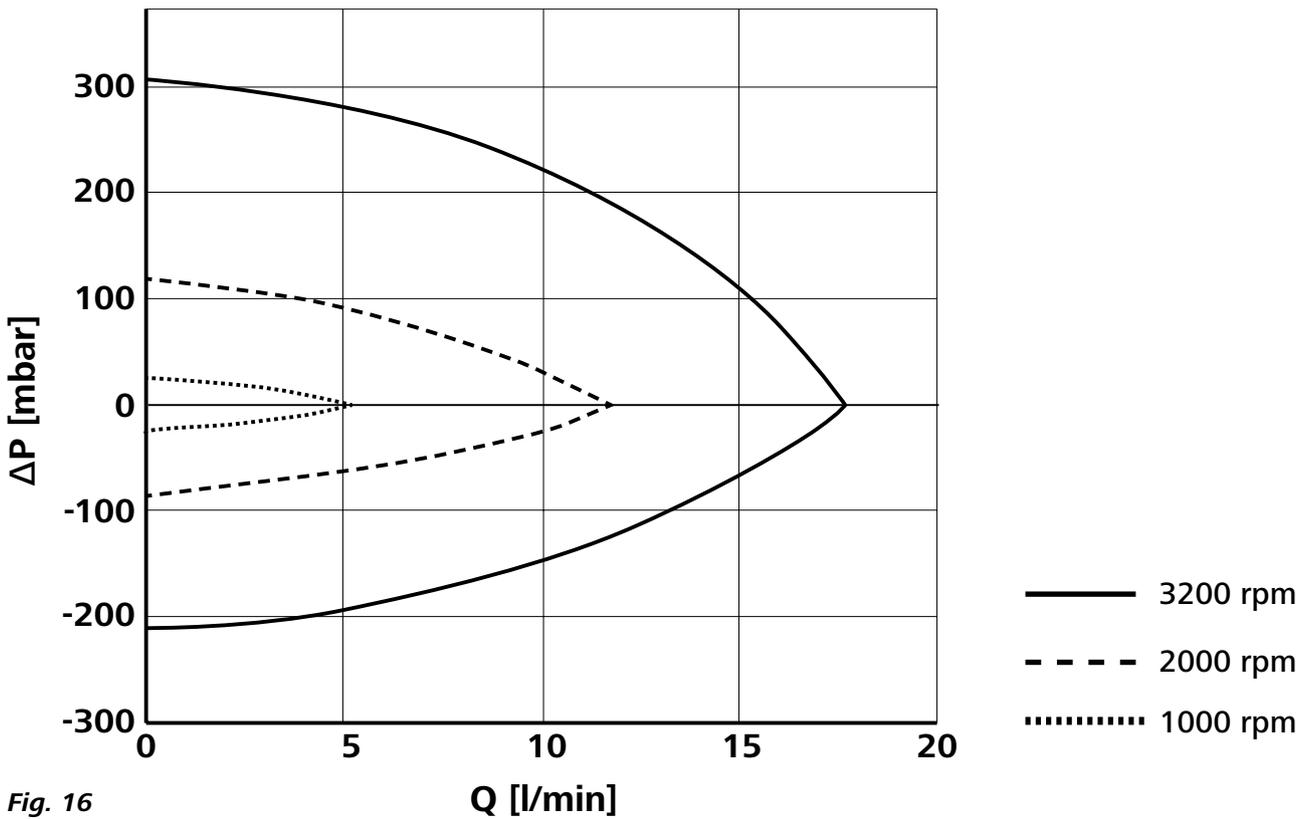


Fig. 16

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