

up to 1800°C

# HTF – High Temperature Laboratory Chamber Furnaces

## The HTF high temperature chamber furnace range comprises 1700°C and 1800°C models.

The two smaller models in each temperature are bench mounted and the larger units are floor-standing.

These furnaces may be customised in order to satisfy specific customer requirements, eg the addition of catalytic afterburners for ceramic binder burn-off applications.

#### Standard features

- 1700°C & 1800°C maximum operating temperatures
- Programmable 3216P1 controller
- From 4 to 27 litre capacities
- High quality molybdenum disilicide heating elements
- Up & away parallel opening door keeps hot face away from user
- Advanced refractory interior, used in combination with energy efficient low thermal mass insulation
- Over-temperature protection
- Digital RS232 communications on the following models: HTF 17/5, HTF 17/10, HTF 18/4 & HTF 18/8
- · Fan cooling for low external case temperature
- The HTF 17/25 & HTF 18/15 both have electric door actuation



#### Options (specify these at time of order)

- A range of sophisticated digital controllers, multi-segment programmers and data loggers is available. These can be fitted with RS232, RS485 or Ethernet communications (see pages 94–97)
- RS232 & RS485 communications (HTF 17/25, HTF 18/15 & HTF 18/27)

#### Technical data

CGH Model	Max. temp. [°C]	Heat-up time [mins]	Dimensions: Internal H x W x D [mm]	Dimensions: External H x W x D [mm] H (door open)	Volume [litres]	Max. power [W]	Digital RS232 Comms	Thermocouple type	Weight [kg]
HTF 17/5	1700	50	158 x 150 x 225	565 x 830 x 650 (850) (Bench-top)	5	4050	Standard	В	109
HTF 17/10	1700	44	232 x 200 x 225	565 x 830 x 650 (850) (Bench-top)	10	5920	Standard	В	133
HTF 17/25	1700	45	300 x 275 x 300	1800 x 1100 x 680 (2600) (Floor-standing)	25	8200	Option	В	400
HTF 18/4	1800	65	140 x 140 x 190	565 x 830 x 650 (850) (Bench-top)	4	4650	Standard	Pt20 %Rh/Pt40 %Rh	115
HTF 18/8	1800	56	210 x 190 x 190	565 x 830 x 650 (850) (Bench-top)	8	6200	Standard	Pt20 %Rh/Pt40 %Rh	128
HTF 18/15	1800	70	220 x 220 x 300	1580 x 690 x 800 (1735) (Floor-standing)	15	7900	Option	Pt20 %Rh/Pt40 %Rh	310
HTF 18/27	1800	55	300 x 300 x 300	1610 x 780 x 945 (1935) (Floor-standing)	27	8180	Option	Pt20 %Rh/Pt40 %Rh	509

- (i) Please
  - Maximum continuous operating temperature is 100 °C below maximum temperature
  - Heat up time is measured to 100  $^{\circ}$ C below max, using an empty chamber
- Chemical reaction between the heating elements and zirconia may discolour the zirconia.
   Processing advice or alternative elements are available; please enquire.



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