

RiOs™

The Standard for Laboratory-Grade Water



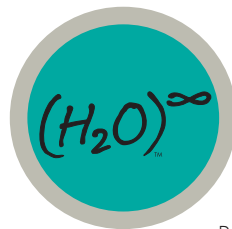
Water Purification
Systems

The laboratory-grade water solution



RiOs water purification systems are ideal for the production of laboratory-grade water, which is particularly suitable for glassware rinsing, feedwater for humidifiers, autoclaves, washing machines and Milli-Q® ultrapure water systems.

RiOs systems



RiOs systems are fed directly with potable tap water and combine complementary purification technologies in a compact system design that is easy to operate, reliable, and allows total control over the water produced at a low operating cost.

Bench-operated, wall-mounted or bench-integrated, RiOs systems are designed to fit your space requirements.

A complete range of RiOs systems and specially designed storage reservoirs are available to meet the needs of laboratories requiring anywhere from 10 to 300 liters of pure water per day.

Larger systems, based on the same principle, are also available for users with needs of up to 5000 liters per day.



With more than three decades of experience in water purification, our aim is to develop systems that meet all specific laboratory requirements. Working closely with users who rely on pure and ultrapure water in their daily work, we analyze their requirements and develop appropriate solutions.

philosophy

The solutions include not only quality products and reliable service, but also the experience Millipore offers in defining, planning and installing complete water purification systems - from pretreatment to storage and distribution. At Millipore our philosophy is to provide pure water solutions.

Benefits that count

high performance RO systems

By filtration through a Reverse Osmosis (RO) membrane, RiOs systems ensure the removal of all contaminants initially present in potable water (as shown in the table). The semi-permeable RO membrane is protected from clogging by using a pretreatment pack that contains a combination of complementary technologies. The water produced in the reservoir is always of optimal quality; each time the system is restarted, water is rejected until its quality meets the required expectations.

Contaminant	Rejection*	Passage*
Ions	94-99 %	1-6%
Organics	≥ 99 %	≤ 1%
Particles	≥ 99 %	≤ 1%
Microorganism	≥ 99 %	≤ 1%

*Typical Values

facilitating work

- Pure water is always available and no longer depends on the temperature of the feedwater. RiOs systems provide water with a constant flow rate.
- A unique and easy-to-install prefiltration pack unit (plug-and-use concept) includes three types of purification media.
- The reverse osmosis membrane is self-maintaining due to the automatic flushing cycles.
- System functions are easily accessible by a user-friendly keypad. The information is displayed in the chosen language on an easy-to-read alphanumeric backlit display. The screen angle can be adjusted.

reduced operating costs

- Advanced reverse osmosis technology reduces water consumption by more than 50 % due to the high recovery loop, and doubles the lifetime of the pretreatment pack as the recovered water has already been pretreated.
- Replacement of the pretreatment pack is calculated based upon the actual amount of water pretreated.
- The entire pretreatment sequence results in a long life expectancy for the RO membrane, thus decreasing running costs.

long term benefits

RiOs systems are designed to always keep pace with possible changes in laboratory requirements. All systems can be upgraded to a higher flow rate. In addition, by adding an Elix® module, a RiOs system can be changed to an Elix system, providing the laboratory with analytical-grade water.



The RiOs system step by step



Pretreatment

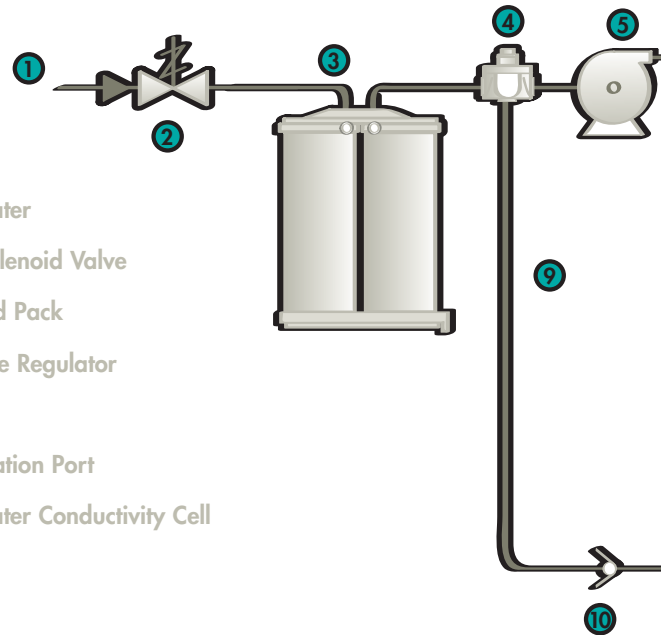
to protect the system

The first purification step using the Progard™ pretreatment pack removes:

- Particles (1 µm filter)
- Free chlorine and colloids from the tap water (Activated Carbon filter)



An anti-scaling compound that prevents the reverse osmosis membrane from scaling in hard water areas is also included.

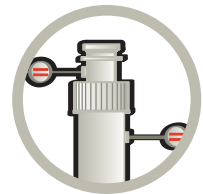


- ① Feedwater
- ② Inlet Solenoid Valve
- ③ Progard Pack
- ④ Pressure Regulator
- ⑤ Pump
- ⑥ Sanitization Port
- ⑦ Feedwater Conductivity Cell

Advanced Reverse Osmosis

an effective technique to obtain good water purity

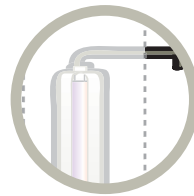
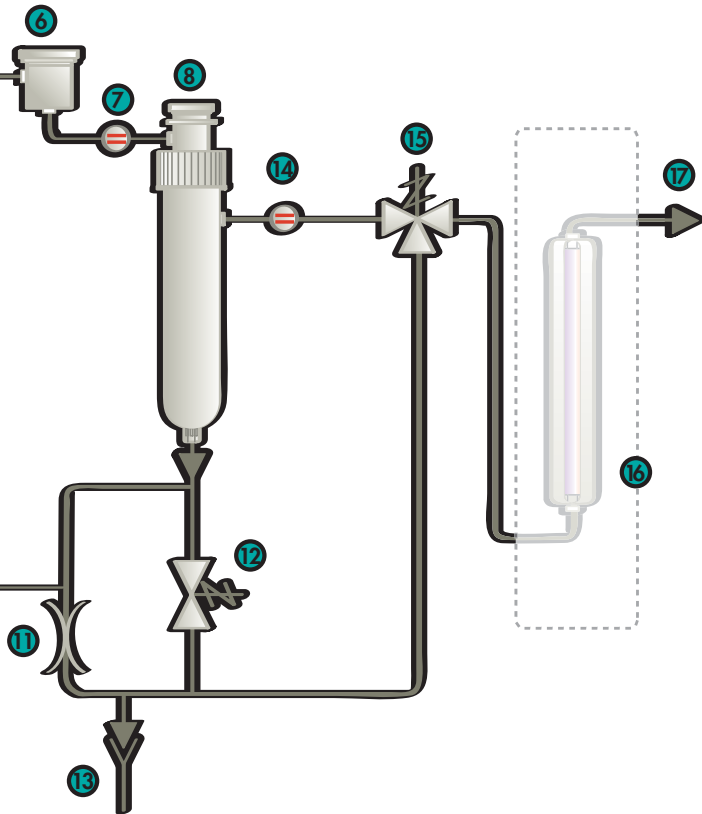
In the second purification step, reverse osmosis technology removes 94-99 % of inorganic ions and 99 % of all dissolved organic substances (MW>100 Dalton) in addition to microorganisms and particles.



Two built-in advanced features result in major benefits:

- High water recovery is achieved by recycling part of the reject water to the RO membrane feedwater stream ⑨.
- Constant product flow rate is achieved through the use of a unique temperature control feature in the built-in booster pump. Standard reverse osmosis-based systems suffer from a decline in product flow rate as water temperature decreases. In RiOs systems, as the temperature decreases, pump pressure increases to maintain a steady product flow rate.

flow schematic



Ultraviolet Lamp

for very low bacteria levels

For all applications where bacterial contamination is a significant factor, RiOs systems can be equipped with a UV module. During the last purification step, water is sanitized through a 254 nm UV lamp in a stainless steel cartridge.

Regardless of the flow rate, the powerful UV lamp leads to a log reduction value of 5, which means that a bacterial count of 100,000 cfu/ml in incoming water is reduced to 1 cfu/ml after exposure to ultraviolet light. This demonstrates that the RiOs system produces optimum water quality for applications sensitive to bacteria.

optional

- ⑧ RO Cartridge
- ⑨ Reject Water Recovery Loop
- ⑩ Check Valve
- ⑪ Capillary Tubing
- ⑫ Flush Solenoid Valve
- ⑬ Reject
- ⑭ Permeate Conductivity Cell
- ⑮ Permeate Divert Valve
- ⑯ UV Lamp
- ⑰ Product Water

optimized control of water quality

After each purification step, relevant parameters are checked.

- Feed pressure, feedwater quality
- RO pressure, RO water quality and RO membrane efficiency (% rejection of ions), RO water temperature

Reliable water quality



RiOs systems are easy to operate - just turn the system on for automatic water production and monitoring of water quality. All system functions are easily viewed on the built-in backlit display.

automatic control and maintenance

- Quality parameters, routine maintenance reminders (such as pack replacement or sanitization) and alarms are automatically displayed in a choice of seven different languages
- The self-maintenance functions for the reverse osmosis membrane and the cleaning cycles ensure optimum final water quality, and are completely visible to the user on the display:
 - Automatic flush mode - cleans the RO membrane surface with a high water flow
 - Automatic rinsing mode - RO permeate is diverted to drain until the quality meets expectations
 - Automatic cleaning cycle - sanitization of the RO membrane (frequency of the cleaning can be adjusted depending on local feedwater quality)



PRES: 4.3bar 70%
START AUTOCLEAN

PRES: 4.3bar 70%
PERMEATE: 4.0µS

Examples of messages from the RiOs system:

- Conductivity of feedwater (compensated to 25 °C)
- Conductivity of reverse osmosis permeate (compensated to 25 °C)
- Percentage of ions rejected by the reverse osmosis membrane (%)
- Water temperature
- Change Pack
- Progard Pack not in place
- Feedwater pressure too low

All RiOs systems are manufactured in an ISO® 9001 v. 2000 and ISO 14001 certified manufacturing site.

RiOs systems are adapted to GLP requirements

GLP (Good Laboratory Practices) requires the recording and storage of laboratory data to ensure traceability. Historical data stored in the system memory can be displayed or printed out.

The RiOs system built-in real-time clock guarantees complete traceability, with the date and time appearing on all reports delivered by the system.

RiOs systems are developed for ease-of-use in a validated laboratory environment. Our Access ServiceSM qualification program provides the necessary workbooks and certificates, and is thoroughly supported by Millipore's certified Field Service Support Engineers.

Millipore not only supplies the laboratory with laboratory-grade water systems, but also offers a complete range of total water system solutions for pretreatment, storage and distribution, and production of ultrapure water.

pure water storage

Millipore has developed reservoirs specifically designed to store pure water. Available for capacities of 30, 60 and 100 liters, Millipore's reservoirs protect the quality of the pure water from immediate degradation (typically experienced when water is stored in carboys) by respecting certain fundamental design rules:

- 100 % drainable with conical bottom (for complete and easy cleaning and rinsing)
- Opaque (to limit bacterial growth)
 - PE material (for low extractables)
 - Vent filter for removal of volatile organics, bacteria and CO₂ from the incoming air
 - Protected overflow (to avoid back contamination from the drain)
- Use of the optional Automatic Sanitization Module (ASM) ensures effective prevention of bacterial growth and biofilm formation



from pure water to ultrapure water

For more sensitive applications, the addition of a Milli-Q ultrapure water system - fed with RiOs system water - guarantees optimum Type I, reagentgrade water quality.

Additional information about our range of ultrapure water systems can be obtained from our Application and Technical Service Specialists, who will be happy to help you find the water system best suited to your laboratory needs.

specifications

performance	RiOs 5	RiOs 8	RiOs 16
Daily Needs	30 to 100 liters	80 to 160 liters	160 to 320 liters
Product flow rate 7 °C < T < 30 °C	5 l/h ± 15 %	8 l/h ± 15 %	16 l/h ± 15 %
Water recovery	25 %	28 %	38 %

general system characteristics		feedwater requirements	monitoring standards
Dimensions	457 x 255 x 315 (mm) (height x width x depth) (18" x 10" x 12.4")	Water quality	Cell Constant of Measuring Cells
Operating weight	RiOs 5 14 kg (31 lb) RiOs 8 14 kg (31 lb) RiOs 16 15 kg (33 lb)	Temperature	Feedwater conductivity 0.35 cm ¹
Electrical requirements	120 V/230 V ~ 50/60 Hz	Fouling index	Permeate conductivity 0.35 cm ¹
Electrical consumption	RiOs 5, 8 & 16 70 W maximum	Free chlorine	Additional Standard
		Minimum feedwater pressure	Product water temperature measurement with a 0.1 °C resolution
		Maximum feedwater pressure	Electronic connection RS232 out port
		* If the Fouling index is > 12, additional pre-filtration is recommended.	